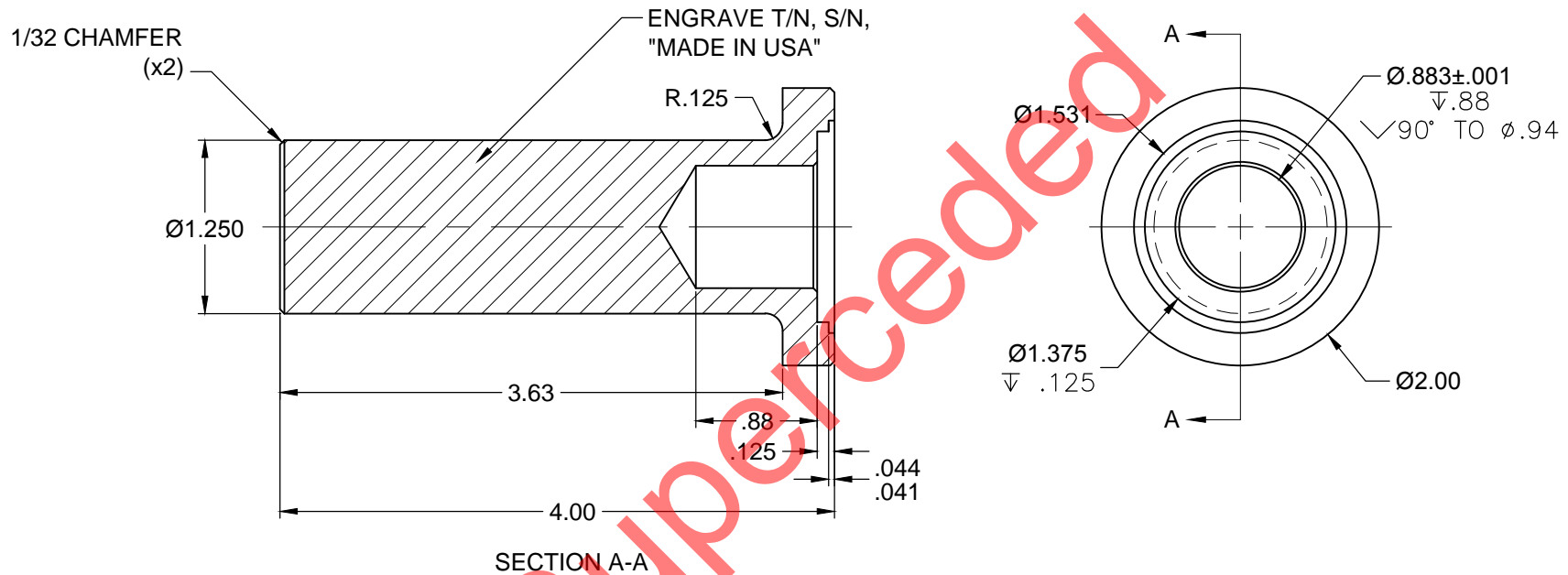


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
F	MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/11	RJC	RW
G	CH'D MATERIAL CALL OUT FROM 2-1/8 TO 2 PER R.W.	7/15/11	RJC	RW



(-18)
PUNCH

NOTES

1. ALLISON T63-A-5 ACCESSORY GEARBOX.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
				1	PUNCH	SP	Ø2 x 4-1/8	
	ASSY #							

RED BARN MACHINE	
TITLE PUNCH	
DWG NO. RB6796941-18	REV G
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
DRAWN BY: COLE APPROVED: D Weil	
HEAT TREAT FINISH BLACK OXIDE	
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-17-00
SHEET 1 of 1	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

A large, diagonal watermark in black text reads "NOT APPROVED FOR PRODUCTION". Overlaid on this watermark is a red, stylized logo that says "Supercade".

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	TITLE					
			-1	1	RND	6061	Ø8-1/4 x 3-7/8	2	— —					
									DWG NO.				REV	
									UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1 METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: PERRITT			
								APPROVED						
								HEAT						
								TREAT						
								FINISH						
									UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC			
								USED ON MODEL						
	ASSY #								SCALE	NTS	DATE	8-15-07	SHEET	1 of 1

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

NOT APPROVED FOR PRODUCTION

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E-mail: sales@redbarn.net

RB RED BARN MACHINE	
TITLE INSPECTION & TESTING PROCEDURES FOR THE FIRE SCOUT ENGINE LIFT ASSEMBLY	
TOOL NO. RBT18717	
CUSTOMER 1 of 1	
SHEET 5 of 5	